



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5572-1

Job Sheet 182776



Part No: D5572-1

Job Qty: 2 ea

Part Name: Base Bracket, Lower, Cable Cutter, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/31/18

Job Tracking No:

Due Date: 9/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: TBD DWG D5572-1 REV:A IPP REV A 18.02.05 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Machining-1		SBZ 18/09/30
110	CNC Vertical Machining	2 pcs	9/14/18	9/14/18	0.00	0.60	HAAS1-1		SBZ 18/09/30
120	QC	2 pcs	9/14/18	9/14/18	0.00	0.00	QC2 Machining-1		SBZ 18/09/30
130	QC	2 pcs	9/14/18	9/14/18	0.00	0.00	QC8 Machining-1		SBZ 18/10/04
135	Outsource	2 pcs	9/14/18	9/14/18			ATG001-VC	8	
140	Packaging	2 pcs	9/14/18	9/14/18	0.00	0.00	Packaging2		OCT 29 2018
145	QC	2 pcs	9/14/18	9/14/18	0.00	0.00	QC6		38
180	Packaging	2 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-1		OCT 31 2018
190	QC21-SA	2 Ea	9/14/18	9/14/18	0.00	0.00	QC21		OCT 31 2018

Part Op 110 - 1-Machine per folio FB767 DWG REV: 4 FOLIO REV: 44 2- deburr and break all sharp edges
Descriptions: 120 - QC2- Inspect parts off machine FAI/FAIB
130 - QC8- Inspect parts - second check
135 - Issue P/O to ATG : _____ Black Anodize & Prime as per Dwg. D5572 Certification of Conformity is required.
140 - Certification of Conformity is required.
180 - Identify as per dwg & Stock Location: _____
190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S1.750X3.000	7075-T6 Sheet 1.750" X 3.000"	1-2000 ft (.6 ea)	90-Start up Operation	5114725 5114727

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S1.750X3.000	1	22	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION Rework ☐	AGAINST DEPARTMENT/PROCESS Aer Jet ☐ Coord. ☐ Aging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐ Container No: S114726 Part: D5572-1 Job No: 182776 Serial No/Batch: S114726 Revision: A Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 09/30/19 Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																																																																												
Description Work		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																																												
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DART AEROSPACE LTD		Work Order:	182776
Description:		Part Number:	D5572-1
Inspection Dwg:	Rev:	Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
7,25	± 0,03	7,253	✓			
6,309	± 0,01	6,308	✓			
2,80	± 0,03	2,803	✓			
2,325	± 0,01	2,326	✓			
,250	± 0,01	,252	✓			
,547	± 0,01	,547	✓			
,38	± 0,03	,379	✓			
2,031	± 0,01	2,030	✓			
1,200	± 0,01	1,199	✓			
2,400	± 0,01	2,400	✓			
2,75	± 0,03	2,750	✓			
Ø 0,669	+0,008 -0,001	,669	✓			
Ø 0,242	+0,005 -0,001	,242	✓			
0,133	± 0,01	,133	✓			
R0,19	± 0,03	,190	✓			
,250	± 0,01	,253	✓			
0,94	± 0,03	,941	✓			
Ø 0,430	± 0,01	,430	✓			
Ø 0,170	+0,005 -0,001	,170	✓			
,100	± 0,01	,103	✓			
R0,13	± 0,03	,130	✓			
R0,25	± 0,03	,250	✓			

Measured by:	DAS 57	Checked by:	[Signature]	QC Inspector:	
Date:	9-89 19/09/30	Date:	18/00/04	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

100

100

100
21
100



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041256**

E-MAILED
OCT 09 2018

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

PO No: PO041256

PO Date: 10/4/18

Due Date: 10/26/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Beecraft, Ashley Phone:

Attention: Lalande, Marc-Andre

Via: Ground

Pymt Terms: Net 30

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182464	644.4110	Aft Bracket, Large 1-ISSUE P/O TO ATG: 2- Hard Anodize IAW Mil- A-8625 Type 3 Class 2, Color Black: 3-Pretreat PR-148, Adhesion Promoter. 4-Prime with Desoto 515X349 IAW BMS 10-79 Type 3 Class A Grade A. AS PER DWG. 644.4100 "NOTE 4" Certification of Conformity is required	Firmed	-	10/26/18	20 pcs	0 pcs	20 pcs	\$9.64/pcs	\$192.80
2	182774	D5574-1	Blade Housing, Cable Cutter : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5574 Certification of Conformity is required.	Firmed	-	10/26/18	4 pcs	0 pcs	4 pcs	\$12.84/pcs	\$51.36



Dart Aerospace Ltd.
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K6A 1K7
Canada

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PURCHASE ORDER **PO041256**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	182776	D5572-1	Base Bracket, Lower; Cable Cutter, LH : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5572 Certification of Conformity is required.	Firmed	-	10/26/18	8 pcs	0 pcs	8 pcs	\$11.39/pcs	\$91.12
						OCT 29 2018					
4	182777	D5572-2	Base Bracket, Lower; Cable Cutter, RH : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5572 Certification of Conformity is required.	Firmed	-	10/26/18	8 pcs	0 pcs	8 pcs	\$11.39/pcs	\$91.12
						OCT 29 2018					
5	182780	D5575-3	Break Away Tip, Lower Deflector : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5575-3 Certification of Conformity is required.	Firmed	-	10/26/18	2 pcs	0 pcs	2 pcs	\$11.09/pcs	\$22.18
						OCT 23 2018					
6	182003	RBT400285-5	Tube -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR YELLOW,(GOLD ANODIZE ACCEPTABLE) PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	10/19/18	7 pcs	0 pcs	7 pcs	\$24.02/pcs	\$168.14
						OCT 12 2018					

DAS
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1/9/2018

PURCHASE ORDER



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO041256

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	179603	RBT18603-5	Cup -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed		10/26/18	9 pcs	0 pcs	9 pcs	\$5.09/pcs	\$45.81
Grand Total:											\$662.53

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/9/18 10:46 AM dart.lavoie.chantal



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916354

Date: 29-Oct-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
8 ea	Part: D5572-1 Base Bracket, Lower Cable LH Hard Black Anodize per MIL-A-8625F, Type II, Class 2, . Prime IAW Mil-P-23377 J Type I Class N; 1-2 mil max as per QSI 005 Job: 23879	Rev: A	PO: PO041256 Line: 3
8 ea	Part: D5572-2 Base Bracket, Lower Cable RH Hard Black Anodize per MIL-A-8625F, Type II, Class 2, . Prime IAW Mil-P-23377 J Type I Class N; 1-2 mil max as per QSI 005 Job: 23880	Rev: A	PO: PO041256 Line: 4
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>29/10/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			

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9-89

